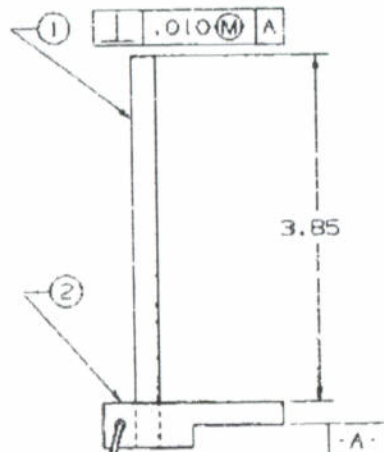


4

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2

1



FILE COPY

REMOVE BEFORE FLIGHT

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
-	RELEASED ON EO 445965	941110	G. ALLEN
A	SEE RELEASING EO 446049 FOR CHANGES	941116 941118	D. MYERS G. ALLEN
B	SEE RELEASING EO 446129 FOR CHANGES	941118 941121	D. MYERS G. ALLEN
C	SEE RELEASING EO 446155 FOR CHANGES	941121 941121	D. MYERS G. ALLEN
D	SEE RELEASING EO 446169 FOR CHANGES	941122 941123	J. REAGAN G. ALLEN
E	SEE RELEASING EO 446764 FOR CHANGES	950120 950120	D. MYERS G. ALLEN

△ CAN BE PURCHASED FROM:
AVIBANK MFG. INC.
PHX, AZ 85018

8. MARK TOOL WITH 900G2341100 PART NUMBER
IN SUITABLE LOCATION USING VIBRA
ETCHING

△ USE SUITABLE CABLE AND SWAGES TO
SECURE STREAMER TO TOOL

△ MAKE FROM STEEL CRES AMS5604; 17-4PH
ALLOY, QQ-S-766; 304 ALLOY OR
EQUIVALENT

△ MAKE FROM .25 DRILL ROD CRES 304
SPEC QQ-S-763 COND A OR EQUIVALENT

4. BREAK ALL SHARP EDGES




3. DIMENSIONAL TOLERANCES & SYMBOLS PER
ANSI/14.5M-1982

2. TOOL FUNCTION: VERTICAL STAB. RIGGING

1. NOT USED

GENERAL NOTES

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1	3	NAS1756-12	STREAMER, RED		REMOVE BEFORE FLIGHT		2C
1	2		PLATE	2.0 X 0.6 X 0.5			3C
1	1		DRILL ROD	.25 X 4.500			4D
101	FROM NO.	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION	ZONE

CONTRACT NO.		APPROVALS		DATE	MCDONNELL DOUGLAS HELICOPTER SYSTEMS	5000 East McDowell Road Mesa, Arizona 85215-9797
PROGRAM MDX		CHECKED D. MYERS	DATE 941109	TITLE VERT, END PLATE RIG PIN		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		CHECKED N. RODRIGUEZ	DATE 941109			
DIMENSIONAL TOLERANCES		CHECKED D. MYERS	DATE 941109			
3 DECIMALS ± .010 2 DECIMALS ± .03 1 DECIMAL ± .1 ANGULAR ± 0°30'						
LAST SECTION OR VIEW USED		SYNOPSIS		SIZE		
DRAWING PART REF NO.		REMARKS		CAGE CODE		
		MATERIAL		DRG NO.		
		FINISH		C 8V613 900G2341100		
		PREP.		SCALE 1/1		
				SHEET 1 OF 2		

QTY	REVISION	REVISION STATUS
2	1	SHEET

4

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2

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UG11

12-01-1999 1:08PM

FROM MDHS PROCUREMENT

T 1 602 891 2738

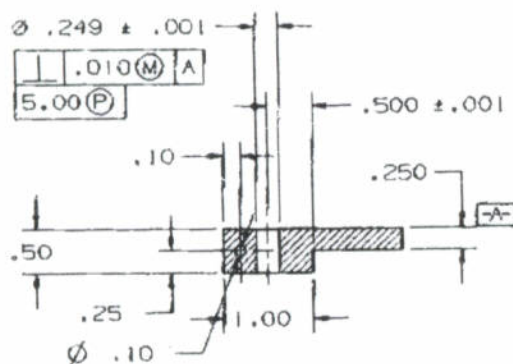
0011429006

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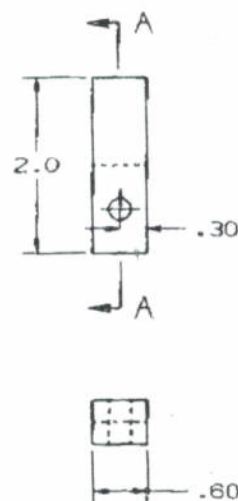
P. 2

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
0	SEE SHEET ONE		

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SECTION A-A
VIEW ROTATED 90° CW



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SIZE	CAGE CODE	DWG NO.
C	8V613	90062341100
SCALE	1/1	SHEET 2 OF 2

UG 1 1

McDonnell Douglas
Helicopter Systems

ENGINEERING ORDER

CAGE CODE
8V613

EO NO. 446764

5000 E McDonnell Rd.
MESA, ARIZONA 85215

MODEL MD900 MD901		PRODUCTION EFFECTIVITY RELEASE DATE		EO TYPE CHANGE DRAWING		AUTHORITY CRR CP4003C		SH 1 OF 1			
AFF GROUP 7312 CUSTSUPP		DEPARTMENT MANAGER J. REAGAN		PARTS MADE DISPOSITION RECORD <input type="checkbox"/> USE <input type="checkbox"/> REMARK <input type="checkbox"/> SCRAP <input type="checkbox"/>		CCN LFAX7207		RELEASED BY: CONFIG. MGT. 950120			
CHANGE CLASSIFICATION MAJOR <input type="checkbox"/> MINOR <input type="checkbox"/>		DOCUMENTS AFFECTED NONE <input type="checkbox"/> NOTED <input checked="" type="checkbox"/>		INTERCHANGEABILITY IMPACT NONE <input checked="" type="checkbox"/> 1-WAY <input type="checkbox"/> 2-WAY <input type="checkbox"/>		CAD DRAWING <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO <input type="checkbox"/> CMI 900G2341100-___-E___,PRT		PREPARED BY: D. MYERS EXT 4679 DATE 950120			
DOCUMENT		REV		TITLE		NEXT ASSY		APPROVALS		DATE	
900G2341100		E		VERT,END PLATE RIG PIN				CUST SUPPORT			
								DGE			
								MP & S			
								PRODUCIBILITY			
								QUALITY ASSUR			
								STRESS			
								WEIGHT			
								DESIGN MGR			
								EDF			
								US MONITOR			
								CONFIG MGT			

FILE COPY

ATTN: Kim

RELEASING SIGNATURES

ON FILE

SIGNATURE DATES

AND

REASON FOR EO ADDED AVIBANK NOTE AND CHG MTL SPEC

EO NO. 446764

REFERENCE DOCUMENTS RMM 91-00-00

U02 EO-F001.5